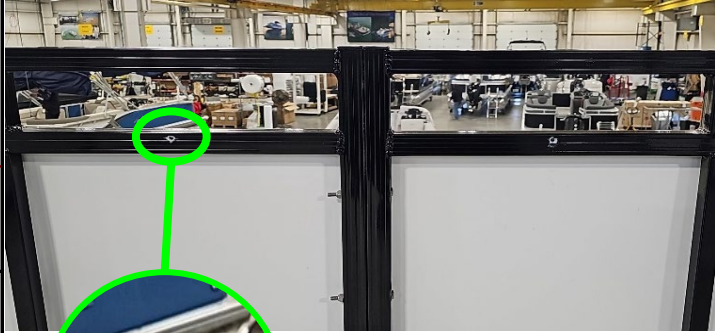| Avalon & Tahoe Manufacturing, Inc. *Quality Management System*	QW-7.5.1.4.06 **Upper Deck Furniture Installation**	**Date Issued:** **1-Dec-23**	**Approved By:** *Tony Sova* **Date Revised: N/A**
SINGLE POINT LESSON		**Description of the process: Installing the upper deck furniture on a Funship**	**Page** **1 of 1**

SEQ. NO	ELEMENTS OF OPERATION	KEY POINTS	JOB LAYOUT (drawings, photos)
1	Locate the upper deck furniture hardware that should be located inside the bag that contains the owners manual. There should be 4 long screws and 2 smaller wood screws.		4 long screws 2 wood screws
2	Place the furniture on the upper deck in the correct location. The two backs should sit up against the bow wall with an arm on each side.		upper deck furniture in correct location
3	There should be 4 pre drilled holes in the wall rail. Using the long screws, secure the furniture backs to the wall by putting the screws through the holes from the outside of the rail and tightening until snug.	If the rails are powdercoated, there should be some tef gel pre-applied as well.	Pre-drilled hole in wall rail (tef gel applied to powdercoated rails)
4	To secure the side arms to the deck, remove the cupholders from the arm. Use one of the small wood screws and reach in through the cupholder hole. Secure the wood screw through the wooden panel on the bottom of the arm down through the flooring of the upper deck using an impact driver. Remove the covering from the adhesive around the top of the cupholder and press back into place.		
5	The sun pads will lay out on the upper deck and have 4 straps that connect onto the snaps in the floor. All snaps will be pre-installed in the straps and in the deck.		snap screw in deck

Revisions	**1-Dec-23**	**Initial release**