



**WIELAND MOTION**  
A DIVISION OF WIELAND DESIGNS, INC.

## PRODUCT BULLETIN

### Revolution Helm Bolster and Non-Bolster Chair – Arm Assembly Retightening

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This is an informational product bulletin only. The purpose is to inform customers on how to retighten the arms for their Revo **Bolster** and **Non-Bolster** chairs. This is a very simple process that can be done by having the listed tools and following the below steps:

#### Tools:

Impact/Screw Gun.

7/16" Hex nut driver.

7/16" Ratcheting Open Wrench

Blue Loctite or Thread Locker

The following steps will be the same for **Bolster** and **Non-Bolster** chairs:

1. Detach the seat by removing the four Hex Head Bolts SS (018996) and four Flat Washers, SS (017053) utilizing the Impact/Screw Gun with the 7/16" Hex nut driver for the rear bolts and a 7/16" Ratcheting Open Wrench.

2. Apply **Blue Loctite** or Thread Locker and secure each bolt with the washer and nut using the Impact/Screw gun and hex nut driver. Complete one arm at a time to insure they are secure and reattach the seat.



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