








SEQ. NO	SINGLE POINT LESSON		Description of the process: Proper attachment of replacement mylar trim to ensure adhesion	Page 1 of 3
	ELEMENTS OF OPERATION	KEY POINTS	JOB LAYOUT (drawings, photos)	
N/A	<p><b>Purpose:</b> If the mylar trim (Catalina or Cascade) becomes detached from the wall, it must be replaced or reattached properly. This instruction provides the proper steps to ensure that the repair will stay in place</p>	<p><b>Tools Needed:</b> Adhesive sealant - Fast Cure 4000UV (part #080189), hammer, starboard block, screw driver, wide painters tape (or equivalent)</p>		
1	Remove mylar end trim caps from the wall			
2	Make sure the center track (slot) on the wall is pried apart to receive the center rib of the mylar trim. The slot should be a minimum of .09 in width			
3	Apply adhesive sealant (part # 080189) to the top and bottom lips of the mylar trim track on the wall.	1/8 bead minimum		

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	ELEMENTS OF OPERATION	KEY POINTS	JOB LAYOUT (drawings, photos)	
4	Begin peeling the backing from the replacement mylar trim in small sections at a time (1 ft to 2 ft sections)	<b>CTQ</b> Removing all of the backing at once increases the chance of dirt and dust being stuck to the exposed sections of tape causing it not to adhere properly		
5	Begin installing the mylar trim in the track pressing the center rib firmly into the track slot.	Tap in place with a hammer if needed to ensure the rib is pressed into the slot		
6	Once the trim is started and holding in place (about 3ft to 4ft), install the end trim cap to hold the beginning end in place while the rest of the trim is being installed			
7	Continue inserting the remainder of the mylar trim into the track until you reach the end and cut to length as needed			

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	ELEMENTS OF OPERATION	KEY POINTS	JOB LAYOUT (drawings, photos)	
8	Install the trim end cap on the finishing end of the mylar trim			
9	Using the hammer and a flat block of starboard material, tap the mylar in place to smooth out any ripples or bumps. Start on end repeat the process in even increments to ensure that the whole mylar trims is fully seated and flat.			
10	Apply strips of tape vertically over the mylar to hold the trim in place while the adhesive cures	Tape from one end to the other every 6 inches		
11	Allow the boat to sit for a minimum of 10 hours (recommended overnight) before removing the tape and / or using the boat			
<b>Revisions</b>		24-Jun-22	Initial release	